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IN - KOBAYASHI MASASHI  
PA - MARUMAN GOLF CORP  
TI - MANUFACTURE OF GOLF CLUB HEAD  
AB - PURPOSE: To manufacture a golf club head effectively at high precision by closing a face side aperture part of a recessed place in a head main body with a cavity inner wall surface of a die, and pressurizing and injecting moulding **material** from an injection hole opened on the inner side of the recessed place to form a face insert.
- CONSTITUTION: A head main body 11 is formed having a recessed place 13 in a face part, and having an injection hole 14a opened in an inner surface of the recessed place 13. The head main body 11 is disposed in a die 20, a face side aperture part of the recessed place 13 is closed with an inner wall surface of a die cavity, and moulding **material** 17 pressurized and injected into the recessed place 13 from the injection hole 14a is heated and moulded to form a face insert in the recessed place 13 in the head main body 11. In the recessed place 13 of the head main body 11, a prepreg sheet 16 of fiber-reinforced resin is disposed to close the face side aperture part of the recessed place 13, and the moulding **material** is of resilient **material** such as **rubber**.
- I - A63B53/04